

# Ignition Coil P65-TWG



This single fire coil is a low cost concept designed to connect a high voltage wire on the coil. The coil has an integrated transistor and requires an ECU with internal ignition drivers.

## Application

Spark energy	≤ 65 mJ
Primary current	≤ 7.0 A
Operating temperature range at outer core	-40 to 140°C
Storage temperature range	-40 to 140°C
Max. vibration	≤ 250 m/s <sup>2</sup> at 5 to 2,000 Hz

## Technical Specifications

### Mechanical Data

Length	83 mm
Weight	210 g
Mounting	Screw fastening

### Electrical Data

Primary resistance with wire	Incapable of measurement
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 1.4 kV/μs
Max. high voltage at	≤ 33 kV
Spark current	≤ 70 mA
Spark duration at 1 kV    1 MOhm	≤ 1.85 ms
Noise suppression	Inductive and 1 kOhm resistance

- ▶ Max. 33 kV
- ▶ Max. 65 mJ
- ▶ Connection for high voltage wire
- ▶ Max. 10,000 1/min (with reduced dwell time)
- ▶ Developed for GDI engines

Integrated suppression diode / EFU

Integrated power stage

### Characteristic

Measured with power stage BIP 385

### Connectors and Wires

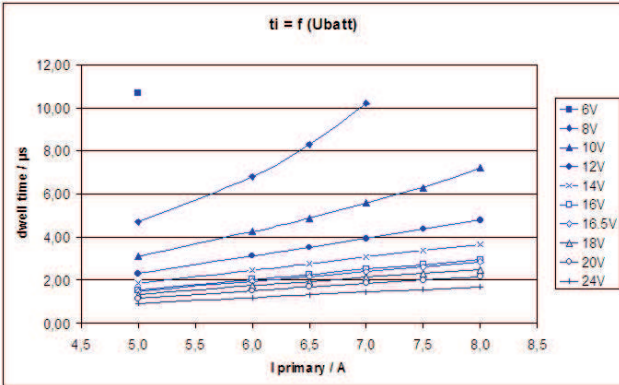
Connector primary side	Tyco 0-1488991-1
Mating connector primary side	F02U.B00.555-01
Pin 1	ECU ignition signal
Pin 2	ECU GND
Pin 3	U <sub>batt</sub>
30 kV grid connector	See Accessories

### Characteristic dwell times [ms]

U <sub>batt</sub>	I <sub>primary</sub>					
	5.0 A	5.5 A	6.0 A	6.5 A	7.0 A	7.5 A
<b>Max. 1000 /min</b>	10	9	8	7	6	5
<b>6 V</b>	10.7	11.6				
<b>8 V</b>	4.7	5.4	6.8	8.3	10.2	
<b>10 V</b>	3.1	3.55	4.25	4.87	5.6	6.3
<b>12 V</b>	2.32	2.66	3.12	3.51	3.94	4.36
<b>14 V</b>	1.86	2.1	2.45	2.75	3.07	3.36
<b>16 V</b>	1.55	1.77	2.03	2.26	2.51	2.73
<b>16.5 V</b>	1.49	1.7	1.95	2.17	2.40	2.61
<b>18 V</b>	1.34	1.51	1.73	1.92	2.13	2.31
<b>20 V</b>	1.16	1.33	1.51	1.67	1.85	2.0

**24 V** 0.93 1.05 1.19 1.32 1.45 1.57

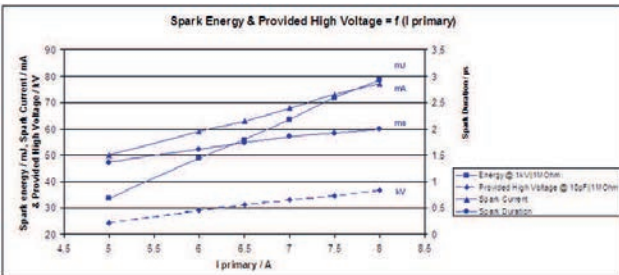
Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement



Dwell time

**Spark energy and provided high voltage**

I prim.	Spark energy	-duration	-current	Hi voltage
5 A	33.7 mJ	1.37 ms	50 mA	24.4 kV
5.5 A	42 mJ	1.54 ms	54 mA	27.0 kV
6 A	48.9 mJ	1.62 ms	59 mA	29.1 kV
6.5 A	55.9 mJ	1.74 ms	63 mA	31.2 kV
7 A	63.6 mJ	1.85 ms	68 mA	33.2V
7.5 A	71.9 mJ	1.92 ms	73 mA	34.7 kV



Spark Energy

**Installation Notes**

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug (high voltage wire).

The coil P65-T has an integrated transistor and requires an ECU with internal ignition drivers with 10 to 20 mA current output.

For technical reasons the values of the coils may vary.

Please regard the specified limit values.

Please find further application hints in the offer drawing at our homepage.

In case of ignition-caused malfunctions, please use screened sensor wires.

**Design Note**

We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

**Ordering Information**

**Ignition Coil P65-TWG**

Order number **F02U.V02.429-01**

**Accessories**

**High Voltage Connector straight**

Please ask your local Bosch Service

Order number **0 356 200 015**

**High Voltage Connector angled**

Please ask your local Bosch Service

Order number **0 356 250 035**

**M3 Connector inside (required for every HV Connector)**

Please ask your local Bosch Service

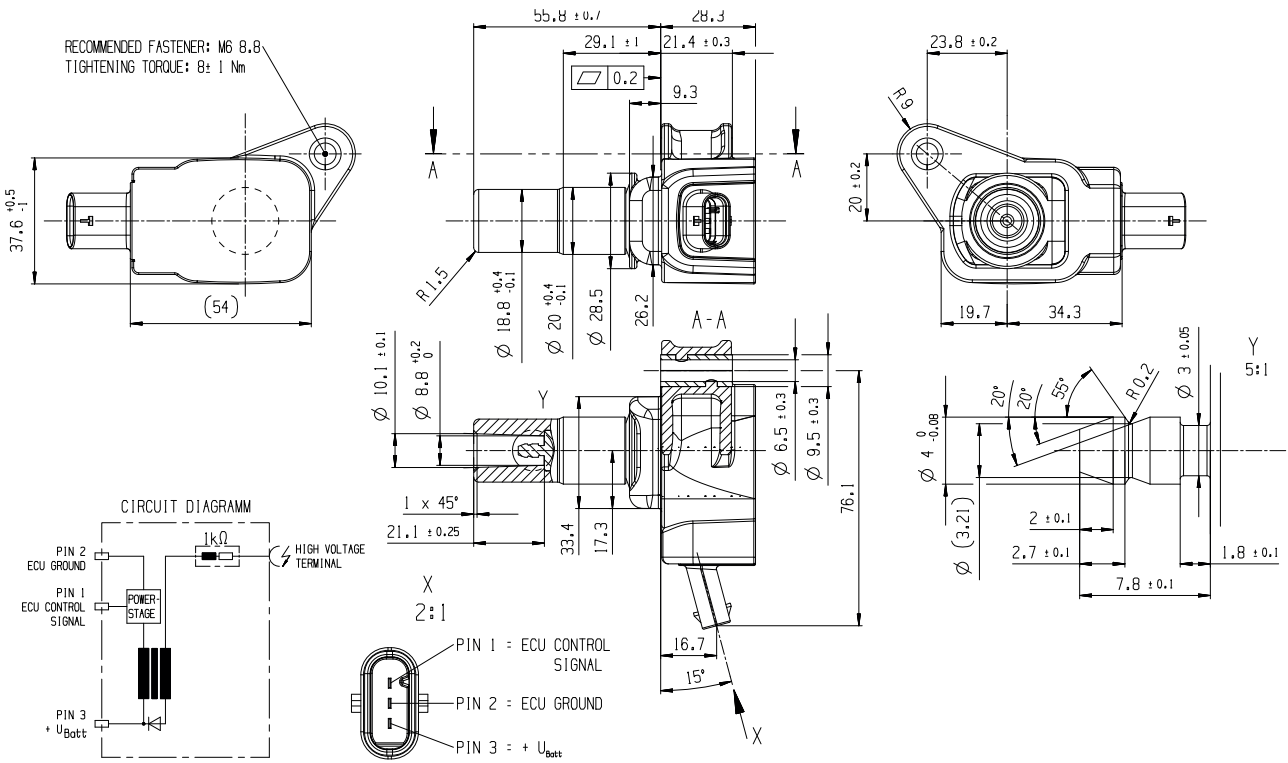
Order number **1 350 521 001**

**High Voltage Wire 50 m**

Please ask your local Bosch Service

Order number **5 956 563 015**

Dimensions



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